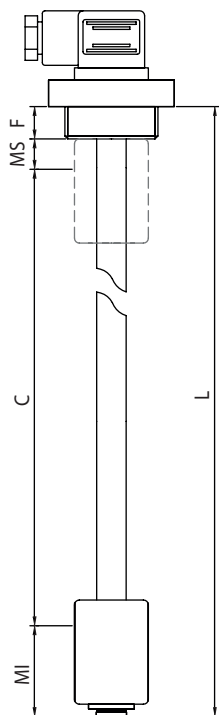


# IEG-GCL

## CONTINUOUS LEVEL INDICATORS



### USE:

The Levels electromagnetic reed-chain resistors Indicators allow a precise and constant indication of the fluid level, regardless of its electrical conductivity, pressure and temperature and by the presence of foam in it; essentially they have a simple structure, since the only moving part is the float which, depending on the flow or drain the liquid, flows through a tube.

### OPERATION:

The floating stay within a toroidal magnet, whose field operates, without physical contact, small reed contacts placed inside the pipe flow (see Fig.1). The drive of these contacts allows the integration or gradual shutdown of the resistance, also placed inside the pipe flow, allowing the continuous reading of liquid level.

Resistive signal thus generated can be directly used by devices that accept inputs well structured, or through a converter Ohm - 4/20mA can drive most of the electronic devices on the market (PLC).

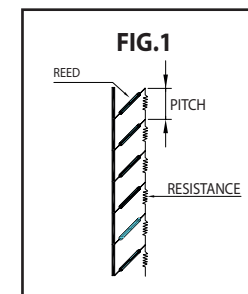
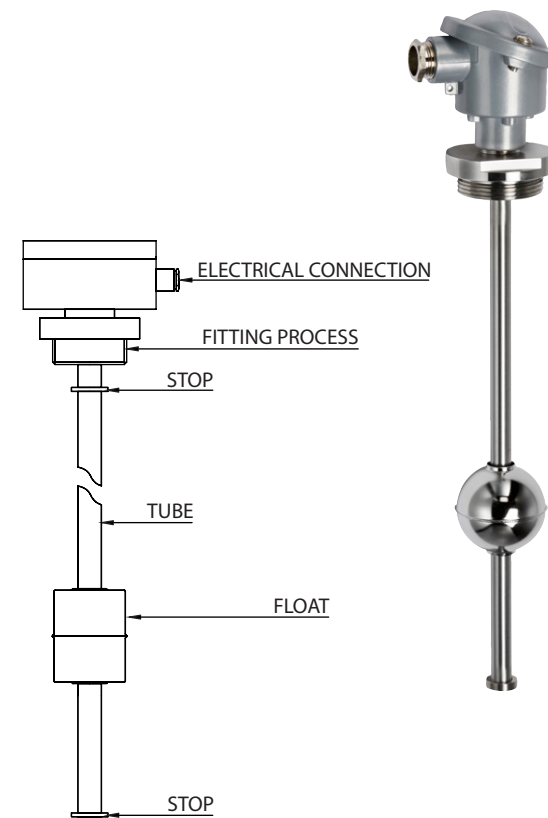
### TECHNICAL ADVANTAGES:

- Constant and continuous indication of the level with high accuracy of repeatability.
- Linear index of the level, regardless of the shape of the tank and the distance between gauge and the tank walls.
- Remote indication of the measure and possibility of piloting of additional controls. Possible assembly by-pass.

	FLOATS			
	A	B	C	D
MS (mm)	5	10	20	20
MI (mm)	20	40	35	35

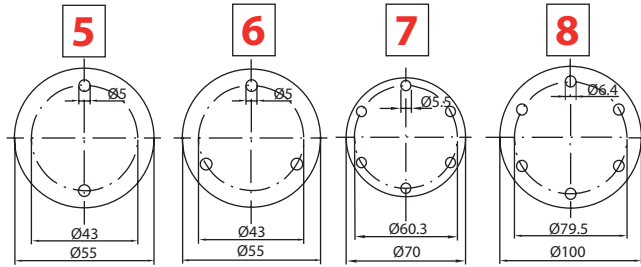
FOR CONNECTIONS 3-4-5-6-7-8-12-13  
C= MAX CONTROL FIELD  
C= L-MI-MS

FOR CONNECTIONS 1-2-9-10-11  
C= MAX CONTROL FIELD  
C= L-MI-MS-F

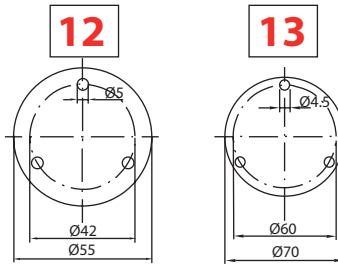


# TECHNICAL DATA AND ORDER

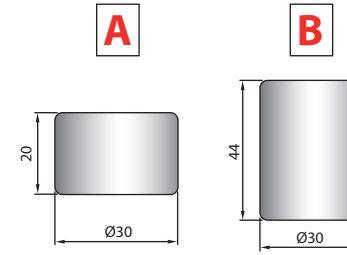
## AISI 316 PROCESS CONNECTION



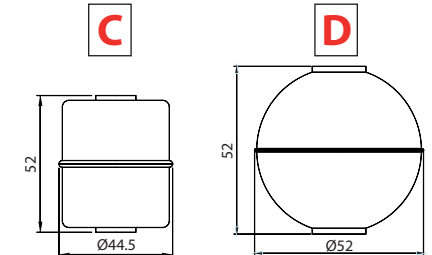
## AISI 316 STAINLESS STEEL



## NBR FLOATS

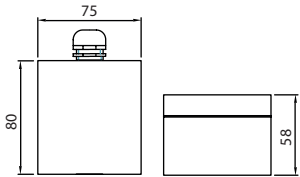


## AISI 316 S/STEEL FLOAT

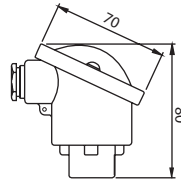


## ELECTRICAL CONNECTIONS

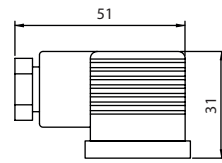
**A** ALUMINIUM IP65 HEAD



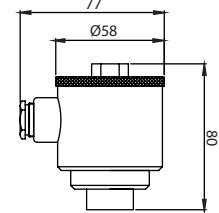
**B** ALUMINIUM IP68 HEAD



**C** IP65 CONNECTOR

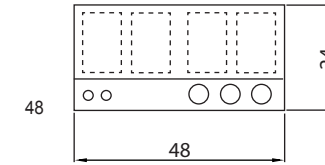


**D** IP68 S/STEEL HEAD

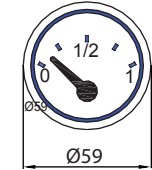


## VIEWERS

**1** DIGITAL DISPLAY  
2 ADJUSTABLE ALARMS



**2** ANALOG DISPLAY  
DEPTH: 50mm



MODEL	PITCH mm	TUBE MATERIAL	"L"	"C"	CONNECTION				FLOAT				OUTPUT	ELECTRICAL CONNECTION	POWER	OPTIONAL DISPLAY						
					MALE THREADED DOWNWARD		FLANGED		NBR		S/STEEL											
					1"	1 1/4"	1"	1 1/4"	A - Ø30x20	B - Ø30x44	C - Ø44,5x52	D - Ø52x52										
IEG-GCL	12	A BRASS Ø11	from 100 to 1500 mm	CS= MAX ALLOWED C= "CUSTOMER SPECIFICATION"	1	1" BSP (F= 12)	1"	Ø 55 WITH 2 HOLES	USABLE WITH STEP 12 USABLE WITH CONNECTION 1-3-4-5-6-7-8	USABLE WITH STEP 12-24-36 USABLE WITH CONNECTION 1-2-3-4-5-6-7-8-9-10-11-12-13-14	USABLE WITH STEP 12-24-36 USABLE WITH CONNECTION 10-11-13-14	USABLE WITH STEP 12 USABLE WITH CONNECTION 11	1	4-20 mA	A - B - D WITH TRANSDUCER 4-20mA	12-30 Vdc	0= WITHOUT 1=DIGITAL					
					2	1" NPT (F=19)	6	Ø 55 WITH 3 HOLES					2	O-10 V (external module)	C	19-29 Vdc	0= WITHOUT 1= DIGITAL					
					3	1 1/4" BSP	7	Ø 70 WITH 6 HOLES					3	Ohm	C	NO	0= WITHOUT 2= ANALOGIC					
					4	1 1/4" NPT	8	Ø100 WITH 6 HOLES					4	Ohm with MIN. LEVEL ALARM CLOSED IN ABSENCE	C	OPTIONAL (for alarms)	0= WITHOUT 2= ANALOGIC					
					14	1 1/2" BSP (only A-B connection)							5					Ohm WITH MAX LIVEL ALARM CLOSED IN PRESENCE	C	OPTIONAL (for alarms)	0= WITHOUT 2= ANALOGIC	
		ANODIZED ALUMINUM for TUBE A					9	1" BSP (F= 12)					12	Ø 55 3 HOLES	EXECUTION ON CUSTOMER'S SPECIFICATION	6	Ohm WITH MIN LEV. CLOSED IN ABSENCE AND MAX LEVEL CLOSED IN PRESENCE ALARM	A - B - D	OPTIONAL (for alarms)	0= WITHOUT 2= ANALOGIC		
		S/STEEL FOR TUBE B					10	1 1/2" BSP (F=12)					12	Ø 55 3 HOLES		EXECUTION ON CUSTOMER'S SPECIFICATION	6	Ohm WITH MIN LEV. CLOSED IN ABSENCE AND MAX LEVEL CLOSED IN PRESENCE ALARM	A - B - D	OPTIONAL (for alarms)	0= WITHOUT 2= ANALOGIC	
		S/STEEL FOR TUBE B					11	2" BSP (F=15)					13	Ø 70 3 HOLES								
		ES: IEG-GCL	12		B	L800	CS	9					B				1	A	1			